

Required Amounts		
Combined Hard & Soft Liquids		
LIQUID		POWDER
ml		grams
1		1
2		2
3		3
4		4
5		5
6		6
7		7
8		8
9		9
10		10
11		11
12		12
13		13
14		14
15		15
16		16
17		17
18		18
19		19
20		20
21		21
22		22
23		23
24		24
25		25
26		26
27		27
28		28
29		29
30		30

Required Amounts		
Combined Hard & Soft Liquids		
LIQUID		POWDER
ml		ml
1.0		1
1.5		2
2.0		3
2.5		4
3.5		5
4.0		6
4.5		7
5.0		8
6.0		9
6.5		10
7.0		11
8.0		12
8.5		13
9.0		14
10.0		15
10.5		16
11.0		17
11.5		18
12.5		19
13.0		20
14.0		21
14.5		22
15.0		23
15.5		24
16.5		25
17.0		26
17.5		27
18.0		28
19.0		29
19.5		30

Required Amounts		
Combined Hard & Soft Liquids		
LIQUID		POWDER
grams		grams
1.0		1
1.5		2
2.0		3
2.5		4
3.0		5
4.0		6
4.5		7
5.0		8
5.5		9
6.0		10
7.0		11
7.5		12
8.0		13
9.0		14
9.5		15
10.0		16
10.5		17
11.5		18
12.0		19
12.5		20
13.0		21
14.0		22
14.5		23
15.0		24
16.0		25
16.5		26
17.0		27
17.5		28
18.0		29
19.0		30

**Versacryl Recommended
Application Ratios**

	Number of Drops		% S/H Ratio
	Softner	Hardener	
Postdam	4	16	20% S - 80% H
Lingual Flanges	9	21	30% S - 70% H
Friction Clasp	3	6	35% S - 65% H
Periphery Undercut	10	10	50% S - 50% H
Gasket Clasp	6	2	75% S - 25% H
Internal Clasp	4	1	80% S - 20% H
Stressbreaker	10	0	100% S - 0% H

For more Versacryl
information, applications, examples, facts,
features and benefits visit:

www.ultimatedental.com.au
www.versacryl.net